Beauty N their presenter state the Exercises were the most Kospitable people on the earth. When while men first came to the islands everything that the inhabitants possessed was freely placed at their disposition. A native would turn over to the stranger from over the seas his shut and its contents, leaving his wife to look after the visitors' comfort, whilst be sought shelter elsewhere. There was no restriction set upon the foreigner's stay, nor upon his actions. Needless to state, this simple open-handedness was abused and the Islanders paid dearly for their kindness. their kindness.

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abused and the islanders paid dearly for their kindness. Among the first white men to make settlement in the archipelago were Amer-ica missionaries and scafaring men. Most of these came from Boston and vicinity and until recent years the na-tives entertained the delusion that Bos-ton was an independent country and called all Americans Bostonians. These early comers were received with recat favor by the king and encouraged to make homes in the islands. Large grants of land were made to certain of them. Special trading privileges were conceded to them. Daughters of the nobles and of the royal family were given to them in marriage. They were admitted to the councils of the nation, and, in short, treated as favored chiefs. In most cases by rendering the most valuable services to the country. They gave wise advice to the country. They gave wise advices to the country so that in a single gen-eration the most asionishing advance in the paths of civilization was made. Whils the representatives of these old American families in Hawaii were the chief movers in subverting the monerchy and bringing about the annexation of the control spotter by or the states, they took no action against the government until into a dense. They can were admitted to the control be handes of unconstitutional and inmoral rules. and were made to certain of them.
 Special trading privileges were conceded to them. Daughters of the noles and the location of the royal family were given to them in marriage. They were admitted to the councils of the nation, and, in short, treated as favored chiefs. In most cases these Boston settlers repaid the natives of the country. They gave wise advice to the rulers, introduced the Christian religion and spread education among the country and enterties of the country. They gave wise advice to the rulers, introduced the Christian religion and spread education among the country of the most asionishing advance in the paths of civilization was made, the Chinese bave never caused any trouble in the country and have contributed largely to tts prospetity. One of their number introduced the sugar-caused in the line the hands of unconstitutiona and immotal rulers.
 Early in the last century a New Engral and sea capital discerned the extensive stands of sandal-wood trees that the is and scances.
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 The next singe in Hawail's commercial decidention. The mate and ran a rude plant for its reduction. It is not too much to suppose that this primitive enterprise was the fore large sugar plantations were established.
 The next singe in Hawail's commercial decidention of the cost balf of the intecenth cause of the orther mether the decident and prosperity came toward the end of the first half of the nineteenth cause on the worked the northern Pacific began



sion from the crown and entered upon | to call at the islands. At the outset they

THE BUILDING OF & BATTLESHIP

HOW THE MODERN ENGINE OF

to call at the islands. At the outset they came only for provisions, water and sim-ple supplies, but soon it was decided that the islands afforded excellent trying-out grounds, and reducing depots were plant-ed at several points. Hundreds of ves-sels called every year and spent on an average \$400 each. At its height this traffic was a source of great profit to the islanders, but it was not without its drawbacks. The sallors of these vessels were not altogether a desirable lot. They brought disease and rum, and by cheat-ing the natives and abuing their hospi-tality impaired the good opinion which they had entertained of the white man? The whaling trade deciled, and in the early seventies was suddenly extinguished by a terrific storm that destroyed the greater part of the diminished fleet. For-tunately for the islands, the sugar in-dustry began to take on important propor-tions just at this time. Previous to the introduction of sugar planting there had never been any con-siderable demand for labor in the islands, The natives had not been accustomed to

WAR IS ASSEMBLED

By Thomas Wilson

work and had the primitive man's dis-like for it. They cultivated the taro fields, from which they derived their services for short spells as roostabouts at he ports. They have always cherished a passionate love of the sea and excel as absend to exert themselves, and the services for short spells are constrained be induced to exert themselves, and the support to exert themselves, and the support to china, and the response was prive population could not be depended on to furnish the field hands needed. With the approval of the government, they turned to China, and the response was prated to Hawali in a constantly increas-ing dood until the government became alarmed at their numbers, especially as the native population was steadily de-crasing. The Chinese influx was checked and the planters were required to draw the greater part of their imported labor from the frying pan into the fire. Grad-ually the Japanese element expanded un-til it is now the most numerous in the country and represents 43 per cent, of the total population. Whilst the Japan-nese have been efficient laborers, they have exhibited a tendency to be aggres-stre and unruly. The present disturb-and the signal districts are by no means the first chargenbic to them. Rito-ones strikes in the past have been carried on by them when the other workers were paceful and satisfied. Even the Chinese and many of them in these agina-tions, which have more than once called on the intervention of the Japanese con-sting the first of them in these agina-tions, which have more than once called on by them when the other workers are the majority of these Japanese con-sting the size of their country, and many of them see of their country, and many of them see of their country, and many of them see of their country, and many of the size and the size and the size of t

labor. Whilst the planters were gathering labor from China, Japan and Korea, they made efforts to procure men from various parts of Europe as well as from Porto Rico and America. Only in the case of the Portu-guese have these endeavors been completely successful. They have been, on the whole, the most desirable of all laborers im-ported. Their practice is to bring their families, and the women and older chil-dren do a respectable share of work. As a result the monthly earnings of a Portu-guese family will often amount to \$60 or more. They are very thrifty and soon accumulate enough to buy a little prop-erty. As soon as this is possible they leave the cane fields and become indepen-dent cultivators. In this way the Portu-guese have almost entirely dritted away from the plantations and the anti-contract labor laws of the United States have pre-vented fresh importations in recent years. In the past several movements have been started with a view to inducing small farmers from the mainland to settle on the soil. So far success has been completed mail has erected a mill in the vicinity of the colonists, after securing their labor that of Orientals who are paid \$15 a month. Or the colonist has found in his land an op-portunity for speculation and instead of working it has sold it to some neighboring Orientais who are paid \$18 a month. Or the colonist has found in his land an op-portunity for speculation and instead of working it has sold it to some neighboring plantation. Then a detrimental condition is the natural repugnance of Americans. to do manual labor in a country where such work is almost entirely performed by coolies of colored races and whites are em-ployed as overseers and managers. There is nothing in the climatic or prysical con-ditions to prevent an American from mak-ing a comfortable living from a small holding—say 60 acres—in Hawaii. In the

now have a practical monopoly of the newly opened portions of our Far West there are many hotter and more enervat-ing places in which American farmers

Whilst the planters were gathering labor

there are many botter and more enervat-ing places in which American farmers work hard and maintain good health. The soil is extremely fertile and many crops for which a good market exists are en-tirely neglected or hadequately calitystad. The government has recently interested fixelf in this question and former Secretary of the Interior James Garfield, as well as Mr. F. H. Newell, director of the Reclama-tion Service, went to the territory a year ago for the purpose of investigating the fituation and devising plans for making the settlement proposition more attractive to the American farmer of moderate means. It is believed that large tracts of public land can be reclaimed by irri-gation and may be disposed of under the Homestead law in such a way as to obviate the objections that have militated against former colonization morements. The lands, when water is supplied to them, will be as richly productive as any in the islands and well adapted to the growth of placapples, fibres and other crops for which a ready market may be found. The government project hardly embraces the hope that Americans will replace the possibility of it is too remose for serious consideration. The most that is to' be expected of the movement is that it will be a step in the direction of the Amer-lenization of the islands and that it will create a leaven of desirable citizenship to offset in some degree the future in-

leanization of the islands and that it will create a leaven of desirable citizenship to offset in some degree the future in-creasa in the foreign-born voters. This is Hawaii's most vering problem. Only a small per cent. of the orientals in the territory are at present entitled to the suffrage, but every child born in Ha-wall since June, 1900, will enjoy the full privileges of American citizenship upon coming of age. The school children of today will control the political affairs of the country 20 years hence. There are at present hardly more than 13,000

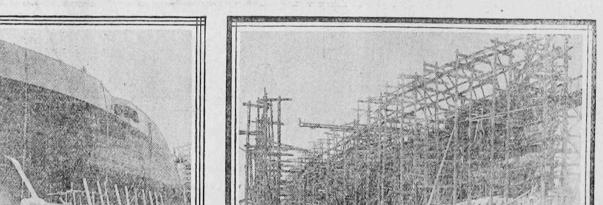
voters, of whom natives of the United States form but 15 per cent. In 20 years time the total number of voters will be four or five times greater, and the prospect is that the proportion of native-born Americans among them will be much smaller than it is now.

Hawallan Fisherman

smaller than it is now. No section of the United States has a population so mixed and anomalous as that of Hawaii. Of the total number, estimated at about 180,000, native Ameri-cans account for slightly more than a per cent. The Kankas, who are on the decrease, and the half-breds number ap-proximately 35,000; the Portuguese and other Latin people 25,000. The majority of the population, more than 100,000 of it, in fact, is Chinese and Japances, the latter numbering about 75,000. The chil-dren of these orientals will, unless meas-ures are taken to counteract the impend-ing development, form a powerful. If not a dominant, element of the body politie in the comparatively near future.

a dominant, element of the body politic in the comparatively near future. There is little occasion for apprehen-sion on the score of the future Chinese cilizenship. The majority of Chinamen in Hawaii are respectable members of the community when we deduced the score of the sco community who are desirous of making their children Americans in the true sense their children Americans in the true sense of the word. The Chinese boys are the brightest and most promising in the pur-lic schools. Business men find the Chi-nese youths best qualified to fill positions of trust and intelligence. A large pro-portion of this race in Hawaii are prop-ertyowners, and therefore disposed to be law-abiding supporters of the constituted authorities. The Japanese of Hawaii on the stars

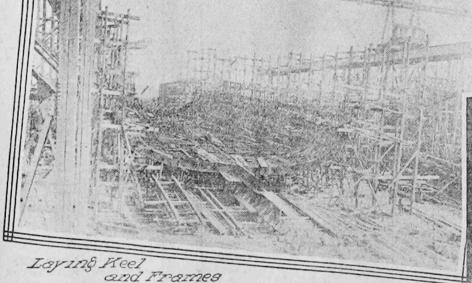
authorities. The Japanese of Hawall, on the other hand, display in a marked degree the traits which distinguish them in other parts of the world. They are humptious and quarrelsome, entertain an exagger-ated idea of the power of their count; and cherish all sorts of wild dreams of its expansion by conquest. No doubt their government encourages this tendency to increase and the power the constitu-tion of the sould constituent. to jingolam, and it is quite possible wou attempt, it a fair opportunity offere to repeat in Hawait the tactles whn have made Korea an appanage of Nipo

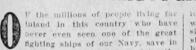


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Which the series of our Navy, save in pletnes, few can appreciate the vast amount of time and labor involved is the construction of one of these mod-er vessels; indeed, those who live within a few miles of the coast hardly realize what it means, and to the average per-of these floating fortresses seems like an exceptional time when it is taken into consideration the rapidity with which huge skyscraping buildings are erected. In the battle bi, however, not only do an edifice ashore enter, but there are all the elements of building for the sea, erer a prodigious feat in itself, but this vessel must be an embodiment of even more

First-it must be a craft so designed as to be seaworthy and speedy. Secondly, it must be the home of 1,000 or more men who form the crew. It must have

The mask be the home of Lass out have the necessary apartments for the officers, with a spacious office for the command-ing officer, and should she be intended at any time to be a flagship, apartments for the commander of the fleet must be provided. This alone représents practically all the features of a hotel ashore except that, for lack of space and facilities affont, everything must be condensed into as small a space as possible. After this comes the subject of wenpons and the beary belt of armor that plate her sides and make of the ship a fighting vessel fully capable of engaging with equal chances any other vessel of similar size and equipment.

Ing officer, and, should she be intended at any time to be a flagship, apartment so the commander of the flagt must be the destinated to the perfect a set of lines are problement to be a flagship, apartment be the flag must be the flag must be the flag must be condensed into a state of a line and the flag must be condensed into a state of a line as possible. After this the diffuse cost of the vessel of the subje a flag the terms and the diratifuse-room the mean flag must be condensed into a state of the designing of the vessel to a state the resultement so the diratifuse-room the mean flag must be condensed into a state of the diratifuse-room the mean flag must be condensed into a state of the diratifuse-room the mean flag must be condensed into a state of the diratifuse-room the mean flag must be condensed into a state of the diratifuse-room the mean flag must be condensed into a state of the diratifuse-room the mean flag must be condensed into a state of the diratifuse-room the mean flag must be condensed into a state of the diratifuse-room the mean flag must be condensed into a state of the diratifuse-room the mean flag must be result.
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be so many feet long, so many feet to be so many feet long, so many feet wide and so many feet deep, the requi-site lines are drawn to prescribe the shape of the vessel. After the lines have been examined a model is made from them. This model is made of wax, upon a scale of so many inches to the foot and is as accurate as it is possible to make it. make It

foot and is as accurate as it is possible to make it. Then follows the trying of the model. In a huge tank of water and with mech-anism of special make, the model is towed rapidly from one end of the tank to the other while experts watch the waves. By these waves can be told whether the lines are too full for high speed or whether they are just right. To get the speed lines just right some-times requires that the model be changed again and again by shaving off a little wax here and there or by adding a little more where the lines are thought to be too fine. This testing tank of the Nary Department is one of the most interest-ing features of the Bureau of Construc-tion and it is believed that this country possesses the finest equipment of that kind ever made. When the waxen model has been judged to be perfect a set of lines are then made from it and upon these lines is to be built. White all this is being done the great.

Illary engines, refrigerating plant, laun-dry, etc., are all carefully studied and provided for until the whole ship, in-cluding everything except coal, water, provisions and crew, is on paper. There are drawings showing the vessel as she will appear as a whole—the pro-file—drawings of the various cross sec-tions at various points from the bow to the stern showing the plain steel work. Then there are similar plans that show the interior arrangements, a mass of pa-per that weighs bundreds of pounds and represents an outlay of thousands of

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who will each do their share of the vast work. The greater number of the plans work. The greater number of the plans are sent to the pattern shop, where there are fashioned full-sized models of the are fashioned full-sized models of the pleces of metal that enter the construc-tion of the hull. Other plans are sent to the rolling mills, where their pattern makers do likewise, until at the different pattern shops there are cut out of light wood, the exact size and shape of the shin. ship

ship. These wooden models are then sent to the steelworkers, who, with forge, lathe and trip hammer, make in duplicate of the wooden pleces huge pleces of metal, each plerced with the requisite number of holes so that they may be fastened together without loss of thme. It is really marvelous how great sinks of steel, many inches thick, are rolled and pounded into shape to fit one to the other with absolute exactness so that

of steel, many inches thick, are folled and pounded into shape to fit one to the other with absolute exactness so that the holes in one correspond with the holes in snother. The plates for the-hull, under the water and above the armor belt, are gotten out in one part of the mill, while the smaller pleces, stringers, bolts, etc., are gotten out in another 'art. Perhaps the conditions are such that three or four mills in different parts of the country are working at the same time, each mill having its share. To the meantime the shipyard hands are not losing any time. Whatever part of the work that can be done there, in the forges, in the joiner mill, or in other departments, is being carried on as rap-idly as possible under cover. Dat in the yard, at the spot selected for the erection of the vessel, the rali-

way gang is busy. Between two high, long steel piers, on which are far-reach-ing traveling cranes, the blocks on which the keel of the ship will rest are placed. the keel of the ship will rest are placed. Great timbers, 12 inches square, are first liad lengthwise to form a platform on which, in pyramid fashion, are laid cross-wise the keel blocks. Beginning these blocks near the water the foundation is carried inland on a rise until it termi-nates where the bow of the vessel will be.

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## Placing the Plates

the framing the platers take up the work, and plece by plece the steel covering is riveted in place until the ship takes shape and stands a metai shell.

shape and stands a metal shell. By this time fully 1,000 men are at work on the craft, some inside and some outside, while there are others in the shops. Just how many men's halor goes into the building of a battleship is diffi-cult to say—probably 20,000 indirectly— hut the work is so divided that there is something almost automatic about it. One phase that must not be overlooked is the inspection, or supervision, main-tained by the government. At the yard is a naval constructor, who has a staff of men whose duty it is to inspect every place of material that goes into the vessel and see that it is as prescribed in the specifications. It is also his duty to compute at various times the per-

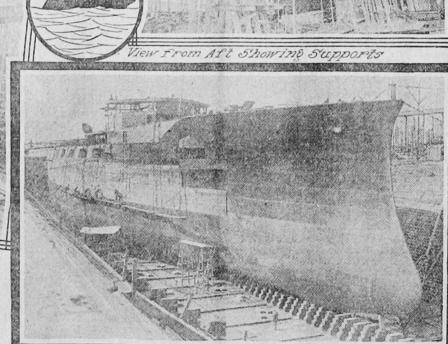
in the specifications. It is also his duty to compute at various times the per-centage of the vessel completed, and his report upon this subject is further evi-denced by photographs. To the naval constructor is referred all things that are in doubt in regard to the plans and specifications, for he is the per-sonal representative of the Navy Depart-ment.

ment. Upon the vessel reaching certain per-centages of completion the builders re-ceive a proportionate percentage of their money, so it is to their advantage to get the ship built as soon as possible. Deceive a proportionate percentage of their money, so it is to their advantuge to get the ship built as soon as possible. De-lays are costly, for the government usual-ly exacts a penalty for failure to com-plete within a specific time. At last comes the day when the ship is ready to take to the water. The hull is complete. The staging is taken down and the vessel is revealed, grim and gaunt, but majestic in its very size.

Clatter, clatter go the bammers on the wedges: chir-rr, chir-r-r sing the saws; there is a rending of wood, a female voice rings out, "I name thee —," there is a crash of breaking glass and 10,000 toos of steel slides into the water with a splash.

of steel sides into the water with a splash. Then the ship is placed in a drydock and after a thorough painting is reflaat-ed, placed under giant shears and its boll-ers and engines lowered into it. All the while mechanics of every trade, carpen-ters, plumbers, machinists, coppersmiths, blacksmiths and others have taken up their work on board. Their respective tasks completed to the satisfaction of the naval constructor, the vessel is ready for her trial under her own power. In the hands of the com-petent force of the shipyard the vessel is put inder steam, the hawsers are cast off and she makes her first trip to try her out.

Any little defects in her machinery are remedied, and then when she has been inspected thoroughly by the builders, the Navy Department is notified, and officers and crew are sent to the yard. Then fol-low the various rests-dashes over a mile course and a 24-bour run at sca-to de-termine whether she is all that her plans indicated that she would be. If she is not, then the builders take her in hand and make her so, but, as a general rule, the vessels are not only up to the re-quired mark in speed, bat a little more. Then follows the last cremenny at the builder's yard and the first upon the ves-sel's deck—the raising of the flag at the afterstiff as the vessel goes into com-mission and she takes her place in the list of the nation's floating bulwarks. Any little defects in her machinery are



In the Drydock ofter the Launching